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ANALYSIS OF EMISSION ON COMPRESSION IGNITION ENGINE FUELLED WITH BLENDS OF NEEM OIL ORGANIC COMPOUND

Saran Raj, V. Ramesh, K. Logesh, M. Karthik, P. Anand
Assistant Professor, Department of Mechanical Engineering,
Vel Tech Rangarajan Dr Sagunthala R&D Institute of Science and Technology,
Chennai, Tamilnadu, India

ABSTRACT

As the fossil fuels square measure depleting Associate in nursing inexperienced house gases square measure increasing usage of biodiesel came into existence. The project deals with study of emission characteristics on internal-combustion engine with blends. Raw biodiesel is ready by Trans esterification method. The tests were performed with B20 (20% neem oil and eightieth diesel), B40 (40% neem oil and hour diesel), B60 (60% neem oil and 400th diesel) with variable compression ratio engine. The experiment analysis discovered that lower emissions for B20 than the opposite blends and diesel. The CO, HC emission square measure lower compared to Nox than that of diesel.

Key words: Neem biodiesel, Trans esterification, diesel engine, VCR engine, Emission

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1. INTRODUCTION

The large increase of cars and quick depletion of world crude oil reserves has resulted in nice demand of crude oil product. the planet energy demand for last twenty years inspired the planet towards sorting out various sources. The developing country like India is fascinating to provide bio-diesel from non - edible oils which may be extensively adult within the unwanted land of the realm. India levels sixth at intervals the globe in terms of energy demand accounting for 3.5%world business energy demand in 2001. it's expected to grow out at four.8%. the demand of diesel(HSD) is projected to grow fifty 2.32 million metric tons in 2006-2007 at 5.5 every year. The rock oil product plays a awfully necessary role in our modern life. the costs of the merchandise rely on international markets and rock oil reserves ar restricted to only regarding thirty years. Asian nation is projected to become the third largest shopper of transportation fuel in 2020, once the USA and china with consumption

growing at the annual rate of half-dozen.8%. victimization bio-diesel has reduced the tail pipe emission of CO gas, chemical compound , particulate and gas oxides decrease regarding 5 hundredth. Bio –diesel gift a awfully promising varied fuel to diesel.

2. POTENTIAL OF NEEM OIL

1. Neem is one in all the forest based mostly tree borne non edible oil.

2. The assembly potential of one,35,000 weight unit per annum in Asian nation

3. It's capable of growing all type of land (sandy and rocky). It even grows salt water and would possibly face to extreme physical phenomenon with a temperature vary of 0-500c

4. The oil content around 30-40%. it's quick growing medium taken over tree that grow height around 40ft

5. The flower area unit pink , lightweight purple or white .pods area unit elliptical 3-6cm long and 2-3 cm wide thick walled and typically contain one seed. seeds area unit 10-15mm long

6. A thick yellow orange to brown non-edible oil is extracted from the seeds.it used for several application tanning lather ,soap and illuminating oil.it conjointly used as a lubricator and chemical

7. Within the recent years this oil has been tried as a fuel in diesel engines showing sensible thermal potency that is comparable diesel.

8. The consistency of neemoil posses downside in pumping, atomization etc. it's essential to scale back the consistency

3. BIO DIESEL PREPARATION

1. Measured out 100 percent of ethyl alcohol

2. Measured out 3.6% of NaOH

3. Combined ethyl alcohol and NaOH during a beaker and answer is stirred unendingly for 20-30 minutes

4. Measured out 3kg of neem oil and is taken long spherical flask

5. Heated neemoil at 600^0 C with facilitate of heating furnance. so as to hurry up reaction

6. Heated neemoil is directly other to mixed answer of ethanol+NaOH answer

7. Stirred at one hundred fifty rev for twenty minutes and left the constituents separate

8. Waited for twenty-four hours for the separation to be complete. The remained was associate ethyl alcohol based mostly bio diesel and alcohol

3.1. Properties of Bio-diesel after Trans esterification

1. The characteristics of Bio diesels near mineral diesel

2. The forceful amendment in consistence of oil

3. Flash purpose of Bio diesel gets lowered and cetane variety gets improved.

4. The extra lubricity properties of bio diesel smoke capability get reduced

5. The oil organic compound contains ten to Martinmas chemical element by weight which can encourage higher combustion takes place

4. ENGINE EMISSIONS

The use of bio diesel and diesel fuel is most popular in engine so as to avoid some drawback associated with the decrease of power and force and to extend of Roman deity emission with increasing content of pure biodiesel within the mix.very cheap proportion of Bio diesel

terribly low quantity of CO2 emission. victimization higher concentration bio diesel blends because the fuel, CO2 emission is found to extend. however its emission level is not up to that diesel mode. an outsized quantity of CO2 within the exhaust emission is a sign of complete combustion fuel. Emission of normal air pollutants, as well as CO,HC,NO, material and polycyclic aromatic hydrocarbons are measured and results shown mix will scale back PAH emission and its corresponding cancer potential

4.1. Carbon Monoxide (CO)

Carbon monoxide (CO) might be a colourless, odourless, and tasteless gas that is slightly lighter than air. it's harmful to humans and animals once encountered in higher concentrations, tho' it's to boot created in ancient animal metabolism in low quantities, and is believed to possess some ancient biological functions. inside the atmosphere it's spatially variable, short lived, having employment inside the formation of ground-level gas.Carbon monoxide consists of one atom and one component atom, connected by a triple bond that consists of two chemical bonds to boot collectively oblique valency bond. it is the best Oxo carbon, and isoelectronic with the cyanide particle and molecular number seven. In coordination complexes the oxide substance is called carbonyl.

4.2. Carbon Di oxide (CO2)

Carbon dioxide (chemical formula CO2) can be a gift matter composed of two O atoms covalently guaranteed to at least one atom. it is a gas at C and pressure and exists in Earth's atmosphere throughout this state, as a trace gas at a quantity of zero.039 per cent by volume. As a district of the carbon cycle, plants, algae, and moneran use light-weight energy to photosynthesize sugar from oxide and water, with O created as a cloth. However, chemical process cannot occur in darkness and at the hours of darkness some oxide is formed by plants throughout respiration. oxide is formed by combustion of coal or hydrocarbons, the fermentation of sugars in intoxicant and craft and by respiration of all living organisms. it's exhaled among the breath of humans and land animals. it's emitted from volcanoes, hot springs, geysers and completely different places where the layer is skinny and is freed from carbonate rocks by dissolution. acid gas is in addition found in lakes, at depth below the ocean and commingled with oil and gas deposits

4.3. Nitrogen Oxides (NOx)

Nitrogen dioxide is that the substance with the formula NO it's one in every of many element oxides. NO2 is associate degree intermediate within the industrial synthesis of aqua fortis, several heaps of that square measure created annually. This achromatic hepatotoxic gas incorporates a characteristic sharp, biting odour and could be a outstanding air waste product. gas could be a magnet, bent molecule with C2v purpose cluster symmetry.Gas incorporates a molar mass of forty six.0055, that makes it heavier than air, whose average molar mass is twenty eight.8. per the best gas law, NO2 is thus a lot of dense than air.The bond length between the element atom and also the gas atom is 119.7 pm. This bond length is per a bond order between one and 2.in contrast to gas, O3, the bottom electronic state of gas could be a jacket state, since element has one mismatched negatron, that decreases the alpha result compared to chemical group and creates a weak bonding interaction with NO

4.4. Particulate Matter Formation

Square measure very little things of solid or liquid matter associated with the Earth's atmosphere. they are suspended at intervals the atmosphere as atmospheric aerosol, a term that refers to the particulate/air mixture, as important the particulate alone. However, it's

normal to use the term aerosol to see the halficulate part alone. Sources of particulate could also be artificial or natural. they're going to adversely have a sway on human health and even have impacts on climate and precipitation. Subtypes of atmospheric particle matter embrace suspended particulate (SPM), respirable suspended particle (RSP; particles with diameter of 10 micrometres or less), fine particles (diameter of 2.5 micrometres or less, ultrafine particles, and soot.

5. EXPERIMENTAL DETAILS

The experimental created contains single cylinder, four stroke, heat engine connected to eddy current kind measuring instrument for loading. it's given necessary instruments for combustion pressure and crank-angle activity. These signals ar interfaced to laptop through engine indicator for P-PV diagrams. Provision is in addition created for interfacing flowing, fuel flow, temperature and product activity. The setup has complete panel box consisting of air box, fuel tank, manometer, fuel unit of measuring, transmitter for air and fuel flow measurements, technique indicator and engine indicator. Roto meters ar provided for cooling water and instrument water flow activity. The setup permits study of engine performance for Brake power, indicated power, resistance power, BMEP, IMEP, Brake thermal efficiency, indicated thermal efficiency, Mechanical efficiency, meter efficiency, specific fuel consumption, A/F relation and heat balance. science laboratory scan primarily based engine performance Analysis code package “Engine soft LV” is provided for on-line performance analysis.

The internal-combustion engine with none modification was used for this study. The 3 mix of Azadirachta indicaoil and neem oil mixing at twenty,40,60 with diesel by volume.the experiment was tested by totally different load from 0kg to 12kg . The load applied by victimisation eddy current ergometer. The compression quantitative relation varied from 15:1,16:1,17:1.

Commercial diesel oil employed in India has taken for baseline reading for this study. The take a look at engine employed in variable compression quantitative relation engine plus eddy current measuring instrument. The performance of the engine was analysed by victimisation package package “Engine soft eight.0” are used for on-line performance analysis. The AVL 5 gas instrument and smokemeter area unit} accustomed measure the varied constituent of exhaust gases. this study was administered to research the performance , emission and characteristics of Melia Azadirachtaoil and neem oil in diesel by volume basis employed in variable compression quantitative relation engine and compared with diesel. A computerisied knowledge acquisition system is employed to gather, store and analyse the info throughout the experiment by victimisation numerous sensing element

5.1. Specification of VCR Engine

Cylinder diameter (m), D	0.0875
Stroke (m), L	0.11
No of cylinders	1
No of rev/ Cycle	2
Specific heat of exhaust (KJ/Kgk)	5.0364
Orifice meter diameter(m)	.02
Dynamometer arm length (m)	0.185
Coeef. Of discharge for orifice, Cd	0.6
Ambient temperatue (Deg C)	29
Fuel density(kg/m3)	827
Fuel Calorific value (KJ/kg)	42700

5.2. Engine Line Diagram

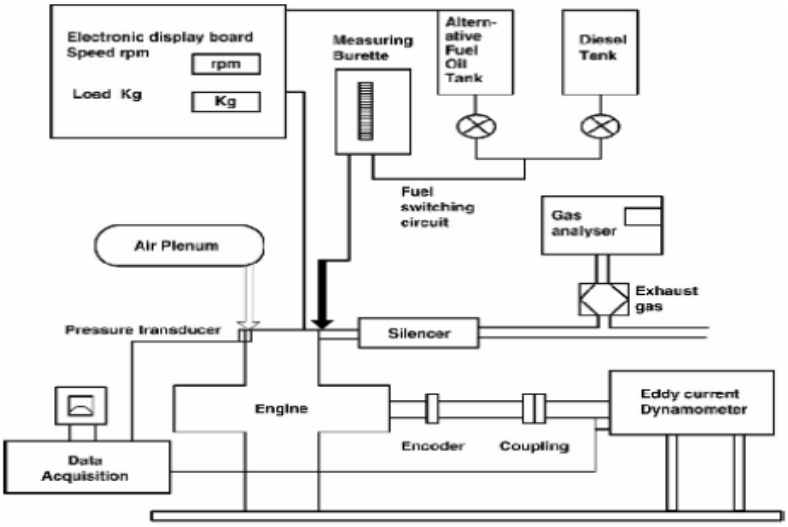


Figure 1 Engine Diagram

The setup consists of single cylinder, four stroke, tape machine (Variable Compression Ratio) ICE connected to eddy current measuring instrument for engine loading. The compression relation is changed without stopping the engine and whereas not sterilization the combustion chamber mathematics by specially designed tilting block arrangement. The setup has *complete* kind freelance panel box consisting of air box, fuel tank, and gage, fuel measuring unit, digital speed indicator and digital temperature indicator. Engine jacket cooling water water, outlet and measuring instrument temperature is displayed on temperature indicator. Rotameters square measure provided for cooling water and measuring instrument flow measure. The setup permits study of tape machine engine performance for brake power, BMEP, brake thermal efficiency, meter efficiency, specific fuel consumption, air fuel relation and heat balance. came across is furnished with MS surpass program for Engine Performance Analysis.

5.3. Engine Setup

Figure 2 Diesel Engine Setup

5.4. Smoke Meter

Driven by emission rules for burning engines, the live requirements about resolution and accuracy have become higher. for many applications, like strength tests, responsibility and strength unit of measurement an important issue. The live challenges of engines with exhaust once treatment systems unit of measurement high pressures and temperatures at the exhaust sampling position combined with high emission rates. what's additional, engines emit hardly any soot once a diesel particle filter that desires very low detection limits for particle live instrumentation to boot. together the value of possession plays a crucial role. Short service times, learning the way to work the instrument in Associate in Nursing extremely short time enabled by intuitive operation, easy integration among the geographic point automation system and remote maintenance selections unit of measurement important to attenuate the operation costs and is consummated with the AVL Smoke Meter.

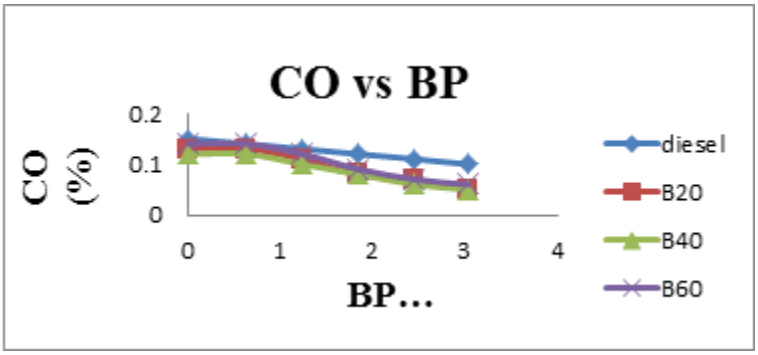
5.5. Five Gas Analyser

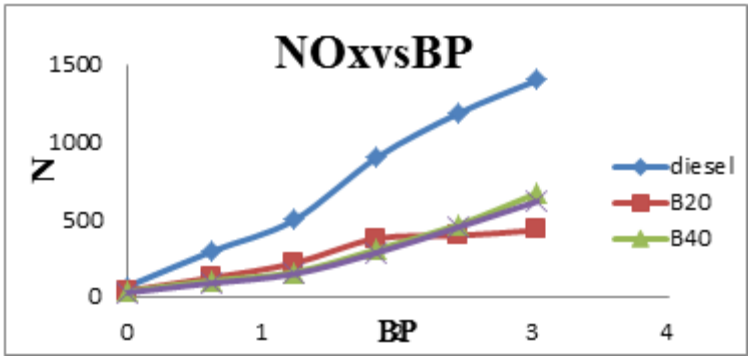
DC-5 GAS instrument measures 5 emission gases, together with Hydrocarbons (HC), carbon monoxide gas (CO), greenhouse gas (CO2), element (O2) and Oxides of chemical element (NOX). supported gas concentrations.DC-5 GAS can calculate the Air to Fuel quantitative relation (AFR), Lambda and Grams per Mile (GPM). it'll conjointly offer a read-out for Associate in Nursing optional tach that handles up to thirty,000 RPM. With this abundant data in one place, you'll diagnose and tune any fuel-related problems whereas having all of the relevant data displayed in six super-bright, outsized displays.

6. EMISSION CHARACTERISTICS

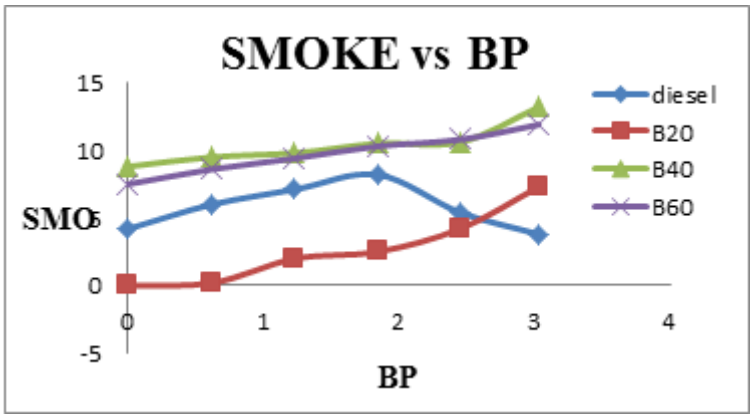
6.1. For CR 15

From the Fig spectacles that the deviation of carbon monoxide gas emission of the blends and diesel for numerous hundreds. The CO emission of the mix is ab initio near that of normal diesel ,the CO Emission is a lot of once the engine runs at wealthy mixture and at full load condition the CO emission is reduced in share attributable to smart combustion and chemical reaction capability of blends.





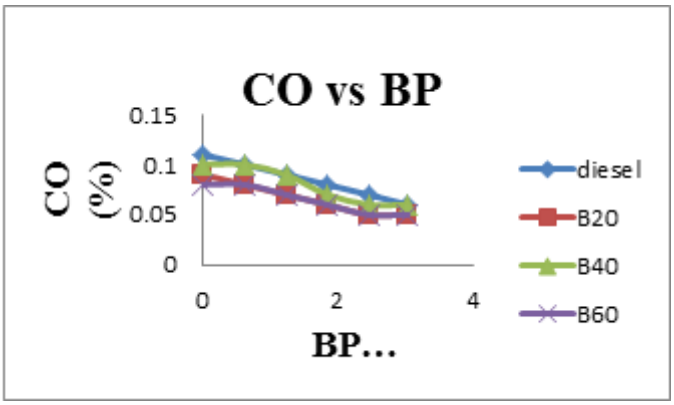
From the Fig shows that the variations of element oxides (NOx) emission with load for various blends. The Night emission for biodiesel and its blends is not up to that of ordinary diesel at numerous BP. the rationale for lesser Night emission for blends is attributable to the lower peak temperature.



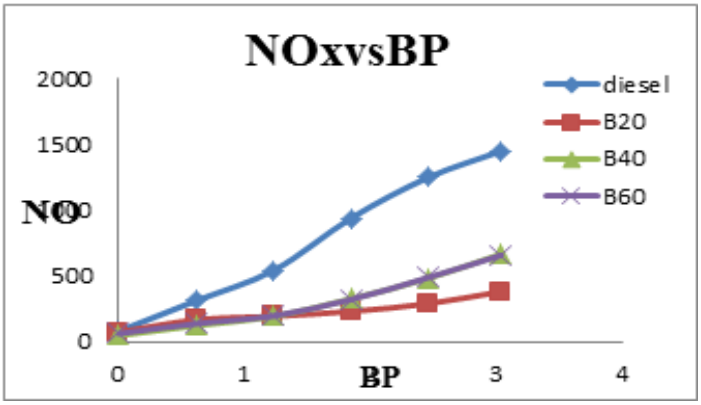
The on top of Fig Smoke formation happens at the acute air deficiency. Air or O deficiency is regionally gift within the diesel engines. It will increase because the air to fuel magnitude relation decreases. Experimental results indicate that smoke emissions square measure magnified with increase within the load for all compression ratios because the formation of smoke is powerfully addicted to the load. Fig shows variation of smoke emissions for B20 mix with the load Smoke values were the smallest amount amongst them. Since at higher compression ratios higher combustion could occur within the engine cylinder making an attempt to scale back the smoke emissions. Fig shows the smoke values of diesel and biodiesel blendsB40,B60 will increase at full load operation. For biodiesel operation the smoke values reduced as a result of the atomic delimited O that helps in higher combustion, therefore reducing the smoke.

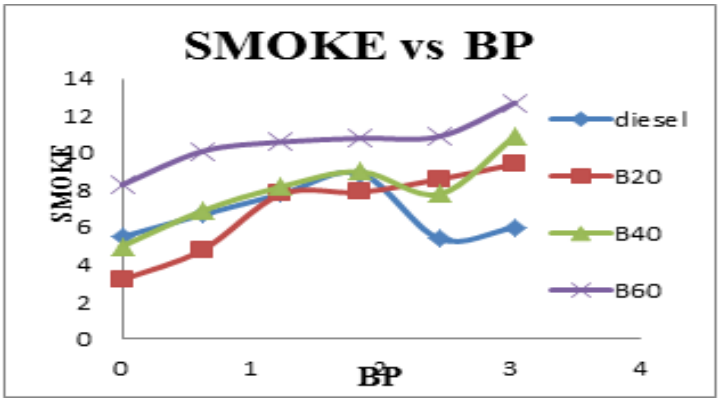
6.2. For CR 16

From the Fig shows that the variation of carbon monoxide gas emission of the blends and diesel for numerous masses. The CO emission of the mix B40 is at first near that of ordinary diesel ,CO emission is reduced in share thanks to sensible combustion and reaction capability of blends



From the Fig shows that the variations of chemical element oxides (NOx) emission with load for countless blends. The Roman deity emission for biodiesel and its blends is less than that of ordinary diesel at varied BP. the explanation for lesser Roman deity emission for blends is because of the lower peak temperature

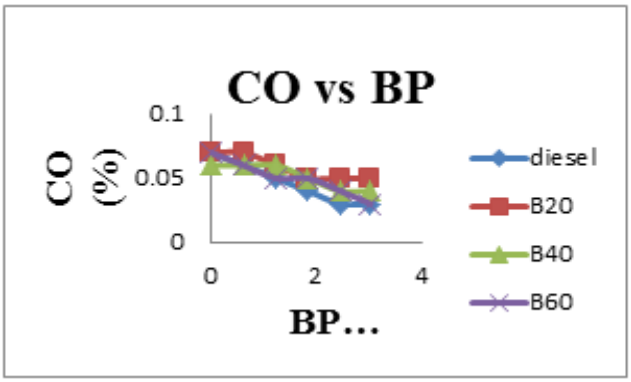




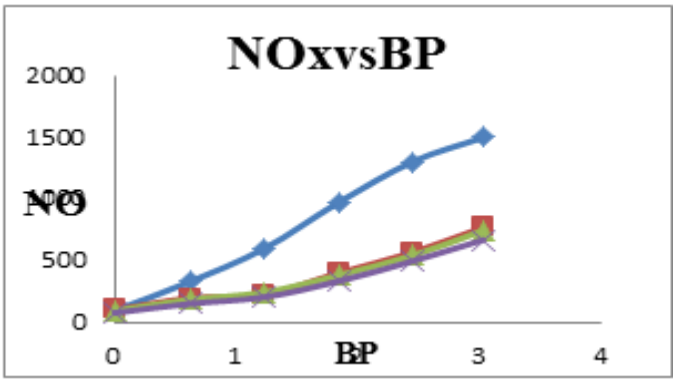
The Fig Smoke formation happens at the intense air deficiency. Air or chemical element deficiency is regionally gift within the diesel engines. It will increase because the air to fuel quantitative relation decreases. Experimental results indicate that smoke emissions square measure inflated with increase within the load for all compression ratios because the formation of smoke is powerfully obsessed on the load. Fig shows variation of smoke emissions for B20 and B40 mix with the load Smoke values were increase and reduce thereupon of diesel reading . Since at higher compression ratios higher combustion might happen within the engine cylinder attempting to scale back the smoke emissions. Fig shows the smoke values of diesel and biodiesel blends.B60 will increase at full load operation. For biodiesel operation the smoke values reduced due to the atomic finite chemical element that helps in higher combustion, so reducing the smoke

6.3. For CR 17

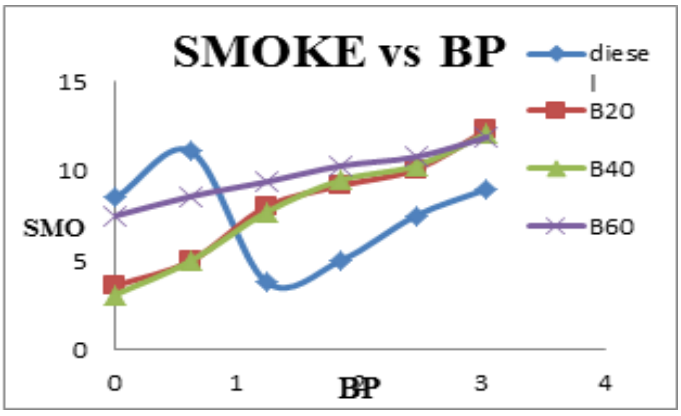
From the Fig shows that the variation of monoxide emission of the blends and diesel for varied hundreds. The CO emission of the mix increase higher than that of ordinary diesel



From the higher than 3 graph the monoxide of the mix is increase with increase in compression magnitude relation therewith of ordinary Diesel.From the Fig shows that the discrepancies of element oxides (NOx) emanation with load for various blends. The Roman deity emission for biodiesel and its blends is not up to that of ordinary diesel at numerous BP. the rationale for lesser Roman deity emission for blends is attributable to the lower peak temperature.From the on top of 3 graph the oxides of element emission of the mix decreases with increase in compression magnitude relation therewith of ordinary Diesel



From fig. Smoke formation happens at the acute air deficiency. Air or chemical element deficiency is domestically gift within the diesel engines. It will increase because the air to fuel magnitude relation decreases. Experimental results indicate that smoke emissions area unit accrued with increase within the load for all compression ratios because the formation of smoke is powerfully obsessed on the load. Fig shows variation of smoke emissions for B20,B40 and B60 mix with the load Smoke values were will increase thereupon of diesel reading . Since at higher compression ratios higher combustion might occur within the engine cylinder making an attempt to cut back the smoke emissions. Fig shows the smoke values of diesel and biodiesel blends.B60 will increase at full load operation. For biodiesel operation the smoke values reduced owing to the atomic finite chemical element that helps in higher combustion, so reducing the smoke



7. CONCLUSIONS

Brake power of the mix decreases with will increase in compression quantitative relation with that of normal diesel Brake thermal potency of the mix decreases with will increase in compression quantitative relation with that of normal diesel BSFC of the mix will increase with will increase in compression quantitative relation with that of normal diesel volumetrical potency of the mix decreases with will increase in compression quantitative relation with that of normal dieselCarbon oxide of the mix will increase with will increase in compression quantitative relation with that of normal diesel Hydro carbon of the mix decreases with will

increase in compression quantitative relation with that of normal diesel Oxides of N of the mix decreases with will increase in compression quantitative relation with that of normal diesel Carbon di chemical compound of the mix decreases with will increase in compression quantitative relation with that of normal diesel Smoke of the mix at the start will increase and so decreases with will increase in compression quantitative relation with that of normal diesel.

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