



ANALYSIS AND ECONOMICAL DESIGN OF TRANSMISSION LINE TOWERS OF DIFFERENT CONFIGURATIONS SUBJECTED TO WIND LOAD

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ABSTRACT

Transmission Line Towers represent approximately 28 to 42 percent of the cost of the transmission line. The growing demand for electrical energy can be met more economically through developing exceptional mild weight configurations of transmission line towers. In the present work, an attempt has been made to make the transmission line price effective through converting the geometry (form) and behavior (type) of transmission line structure. The main objective of our study is to design a 220 KV single Circuit Transmission Line carrying rectangular Base Self supporting Towers, which optimize the present geometry, such as suspension towers is replaced by Triangular Base Self supporting Tower. Then, the structural behavior of existing tower is studied with the aid of developing rectangular Base Guyed Mast. Excel programs are developed together with AutoCAD for configuring towers and calculating loading. By using STAAD.pro, evaluation of each of those 3 towers has been executed in a three dimensional systems. Then, the tower members are designed as ISA angle sections. For optimizing any member phase, the whole wind load computations must be repeated, simultaneously the analysis and again the design. Hence, three successive iterations had been carried out earlier arriving at the inexpensive designs of square base and triangular base self supporting towers and the square form guyed mast. Then all the 3 towers are compared and analyzed.

Key words: Line Tower, STAAD.Pro, Transmission line.

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1. INTRODUCTION

1.1. Brief Introduction of Present Power Status

India is a hugely populated country and the electric power supply need of the population creates requirement of a huge transmission and distribution system. Also, the disposition of the number one resources for electrical generation viz., coal, hydro capacity, is quite uneven, thus, again adding to the transmission requirements. Transmission line is an integrated system which includes conductor subsystem, ground wire subsystem and one subsystem for every category of support structure. Mechanical support of transmission line constitutes an enormous portion of the price of the line and that they play an important role in the reliable power transmission. They're designed and built in wide variety of shapes, types, sizes, configurations and materials. The supporting structure types used in transmission lines usually fall into one of the three categories: lattice, pole and guyed. The supports of EHV transmission lines are generally metallic lattice towers. The price of towers constitutes about 28 to 42 percentage of the price of transmission line and subsequently top-quality tower layout will convey in great savings. The selection of an optimum outline together with proper type of bracing system contributes to a huge quantity in developing an economical design of transmission line tower. The height of tower is constant by using the consumer and the structural designer has the project of designing the overall configuration, and member and joint info. The tower behaves like a single cantilever freely self-supporting structure fixed at its base while guyed mast is a shape pin connected to its foundation and braced with guys or other elements. It's seen that guyed towers are price effective while there may be enough corridor rights of way available and the land price is not at top rate. The goal of every designer is to design the excellent systems due to the practical restrictions this has been carried out through intuition, enjoy and repeated trials, experience and repeated trials, a process that has worked well.

1.2. Objectives

In layout of tower for weight optimization below mentioned basic parameters are constrained on the basis for electrical necessities

1. Base Width
2. Height of the Tower
3. Outline of the Tower

Keeping in mind the above necessities, an attempt has been made to make the transmission line greater price effective with the aid of optimizing the geometry and behavior of transmission line structure.

This has been achieved as consistent with the suggestions of Power Grid corp. of India lit. Following the IS Codes and CBIP Manuals with the latest ongoing worldwide research.

2. ANALYSIS OF TOWER

Earlier, transmission towers have been designed with manual calculations based on 2 dimensional stress analysis / stress diagram procedure which is more time taking process. The designer has the limitations to try out several permutation and combinations of tower geometry. Later on, the highly sophisticated software had been developed to automate calculation of member forces based on 3 dimensional finite element analysis / stiffness matrix evaluation. Such software finds out vital member force for a number of loading situations and a variety of possible tower combinations, giving very accurate results. Availability of such software have accomplished exceptional assist to designers to understand pressure distribution and afford to them ample time to concentrate on fine tuning design aspects and at the same time undertake the repetitive calculation and optimization. STAAD Pro 2005 is the software used in our work for analysis purpose.

2.1. Design Calculations

2.1.1. Area of segment (A_e)

$$A_{e1} = 22.0 \text{ m}^2 \text{ (For trapezoidal section),}$$

$$A_{e2} = 21.0 \text{ m}^2 \text{ (For rectangular section),}$$

$$A_{e3} = 1.760 \text{ m}^2 \text{ (For peak triangle)}$$

$$A_{e4} = 13.60 \text{ m}^2 \text{ (For 6 cross arm)}$$

2.1.2. Calculation of cable load

$$\text{Unit Load of the cable} = 3/4 D^2 \times \rho = 0.0240 \text{ KN/m}$$

1. The basic wind speed in Hyderabad is 44.0 m/sec.
2. The probability factor k_1 is taken as 1.070.
3. The Terrain, height and structure size factor k_2 is varying at different levels of the tower and is taken from IS code as follows:
 - k_2 at 16m height = 0.9480
 - k_2 at 20m height = 0.980
 - k_2 at 24m height = 1.000
 - k_2 at 28m height = 1.020
 - k_2 at 30m height = 1.030
4. The Topography factor k_3 is assumed to be 1 for plain terrain of Hyderabad

2.1.3. Calculation of wind load

The design wind speed is calculated as:

$$V_z = V_b \times k_1 \times k_2 \times k_3$$

$$V_z \text{ at } 16.0\text{m} = 44.0 \times 1.070 \times 0.880 \times 1 = 41.430 \text{ m/sec}$$

$$V_z \text{ at } 20.0\text{m} = 44.0 \times 1.070 \times 0.980 \times 1 = 46.140 \text{ m/sec}$$

$$V_z \text{ at } 24.0\text{m} = 44.0 \times 1.070 \times 1.0 \times 1 = 47.080 \text{ m/sec}$$

$$V_z \text{ at } 28.0\text{m} = 44.0 \times 1.070 \times 1.020 \times 1 = 48.020 \text{ m/sec}$$

$$V_z \text{ at } 30.0\text{m} = 44.0 \times 1.070 \times 1.030 \times 1 = 48.490 \text{ m/sec}$$

2.1.4 Calculation of Design Wind Pressure

$$p_z = 0.60 V_z^2$$

$$p_z \text{ at } 16.0 \text{ m} = 0.60 \times (47.670)^2 = 1363.460 \text{ N/m}^2$$

$$p_z \text{ at } 20.0 \text{ m} = 0.60 \times (49.280)^2 = 1457.110 \text{ N/m}^2$$

$$p_z \text{ at } 24.0 \text{ m} = 0.60 \times (50.290)^2 = 1517.450 \text{ N/m}^2$$

$$p_z \text{ at } 28.0 \text{ m} = 0.60 \times (51.290)^2 = 1578.390 \text{ N/m}^2$$

$$p_z \text{ at } 30 \text{ m} = 0.6 \times (51.79)^2 = 1609.32 \text{ N/m}^2$$

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2.1.5. Design wind force

$$F = C_f \times A_e \times p_z \times \phi$$

$$F \text{ at } 16.0 \text{ m} = 3.20 \times 44.0 \times 1363.460 \times 0.220 = 42.230 \text{ KN}$$

$$F \text{ at } 28.0 \text{ m} = 3.20 \times 34.50 \times 1363.460 \times 0.220 = 42.230 \text{ KN}$$

$$F \text{ at } 28.0 \text{ m} = 3.20 \times 34.50 \times 1609.320 \times 0.260 = 43.3060 \text{ KN}$$

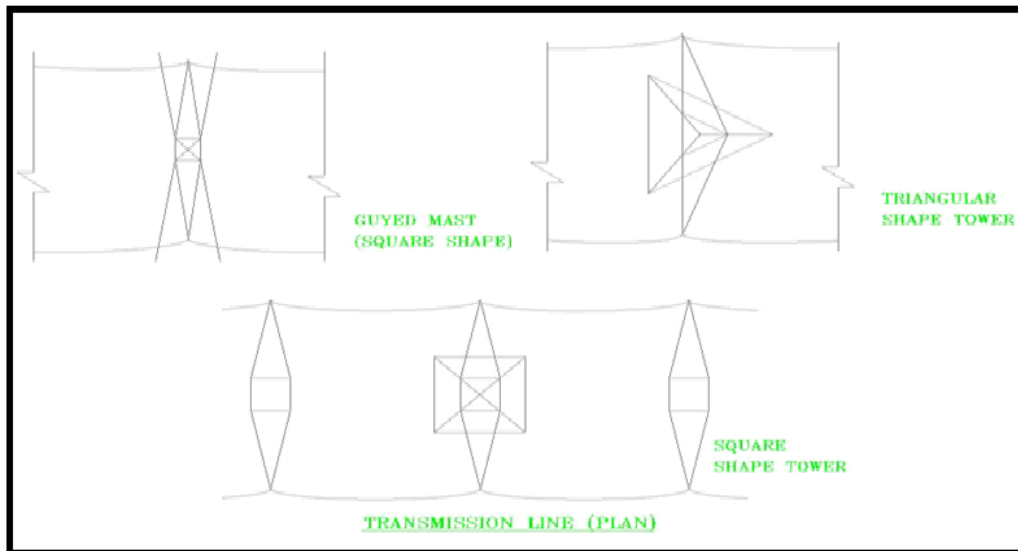


Figure 1 Transmission line plan

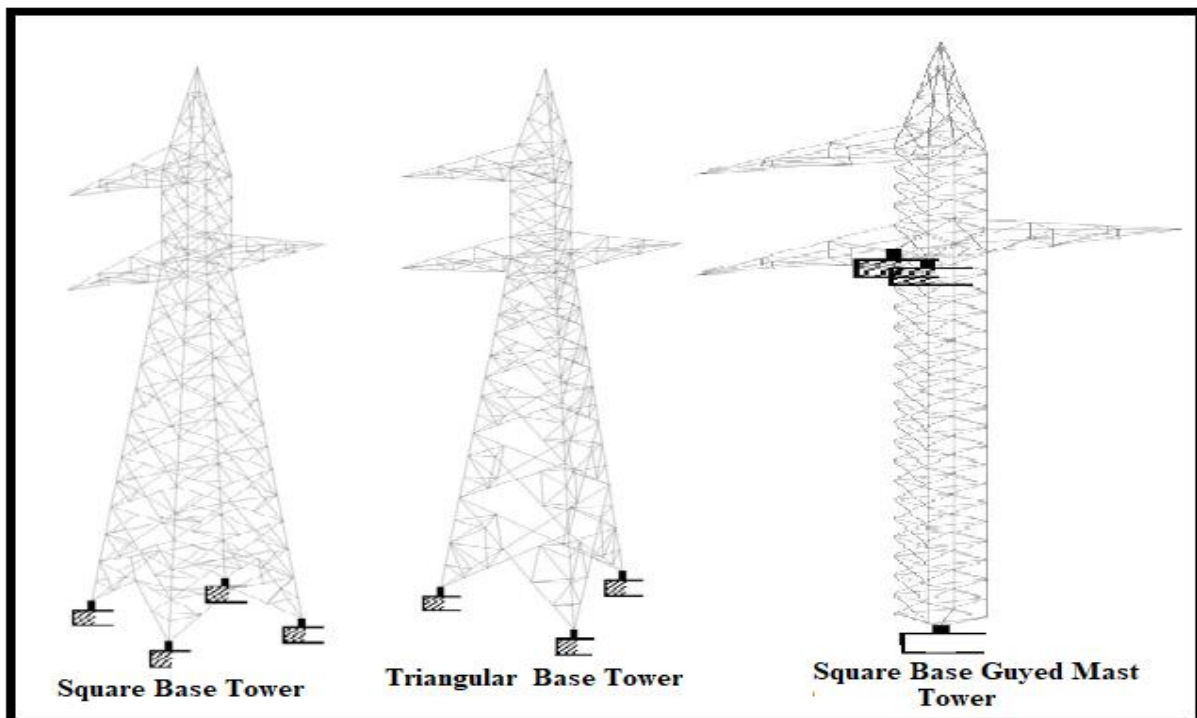
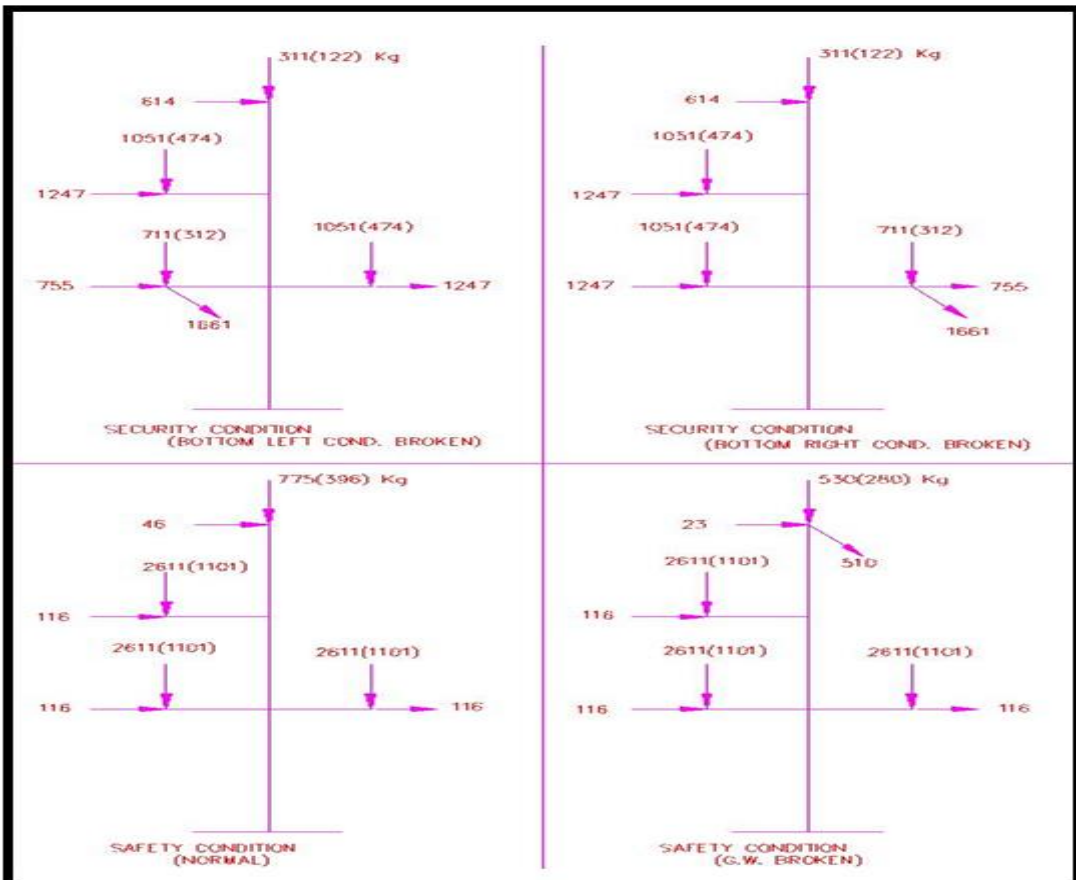
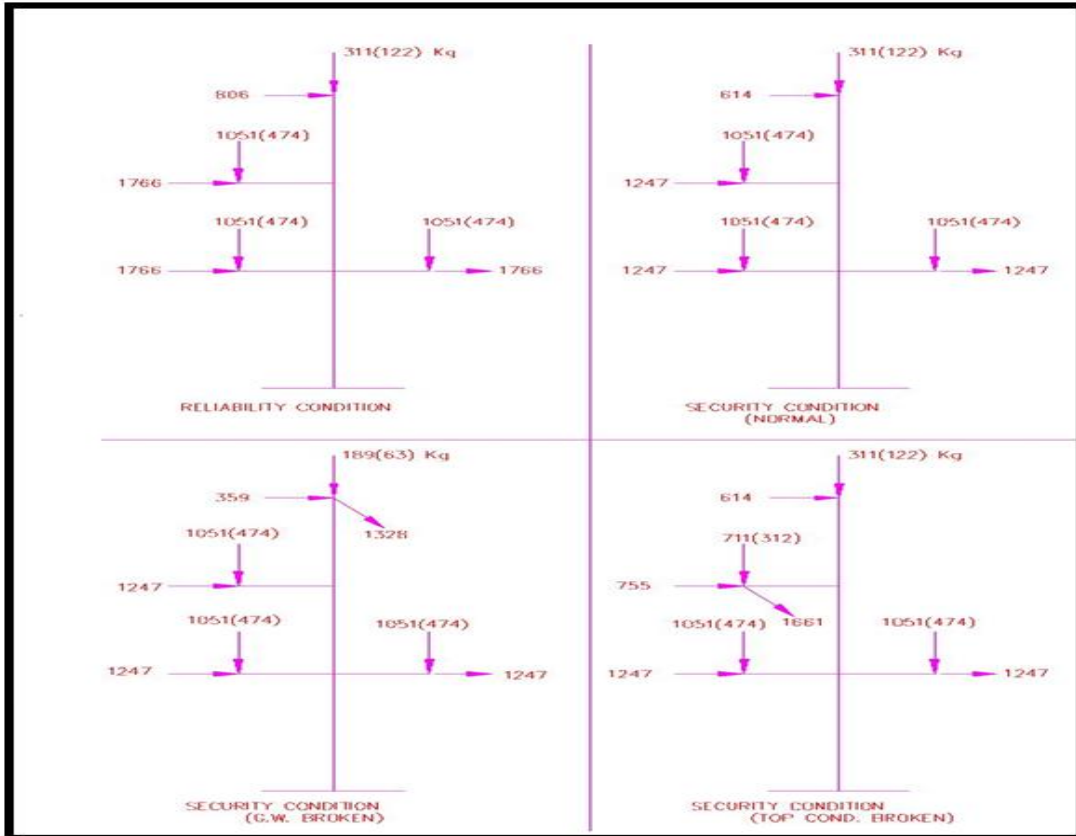


Figure 2 Tower Analysis using STAAD. Pro 2015



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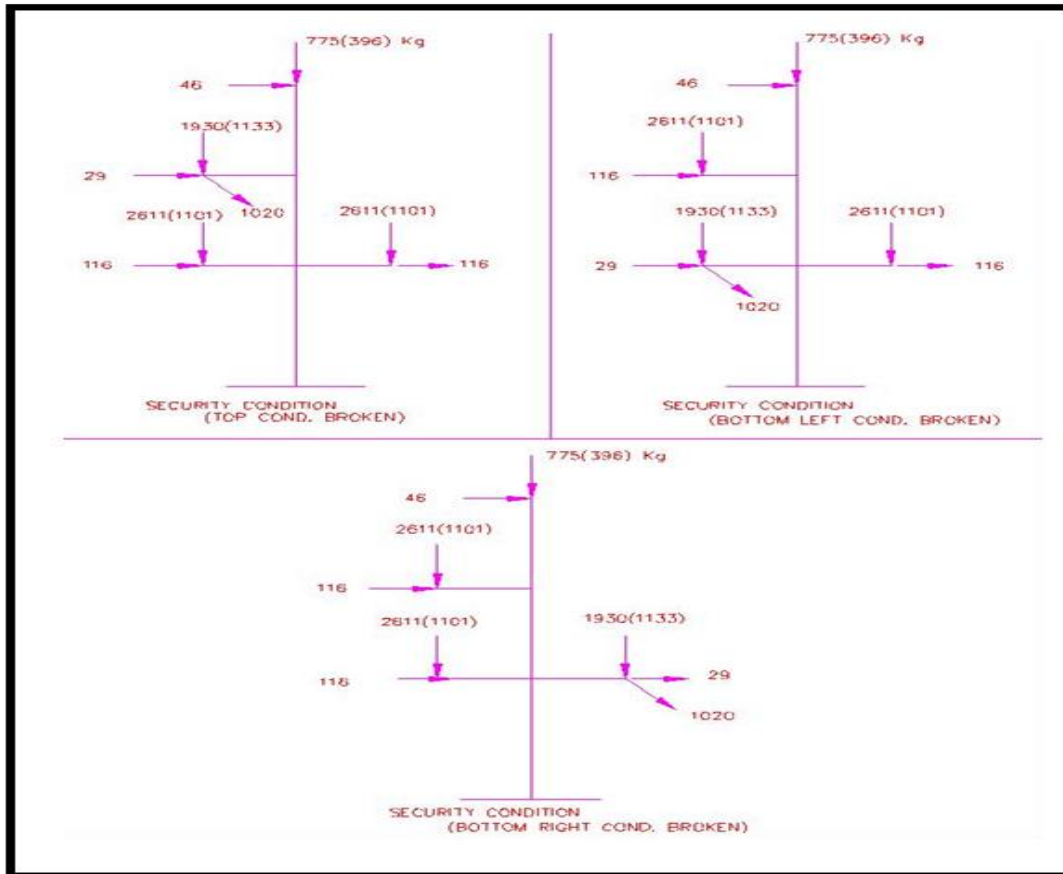


Figure 3 Loading Tree

Table 1 Wind Loading on Tower

| Height (m) / Wind (kg) | Square Tower | Triangular Tower | Guyed Mast |
|------------------------|--------------|------------------|------------|
| 0 | 292 | 306 | 129 |
| 8.91 | - | - | 279 |
| 10.5 | 475 | - | - |
| 12.14 | - | 461 | - |
| 18.9 | 243 | 210 | 195 |
| 20.2 | 118 | 111 | 101 |
| 24.1 | 127 | 119 | 108 |
| 25.4 | 107 | 101 | 89 |
| 29.1 | 122 | 118 | 103 |
| Total | 5571 | 5353 | 3708 |
| No.of Exposed Memb. | 180 | 195 | 174 |

Table 2 Maximum Force in the Cross Arm

| Panel | Maximum Force in the Cross Arm (Kg) | | | | | |
|--------------|-------------------------------------|--------------|------------------|--------------|------------------|--------------|
| | Guyed Mast | | Triangular Tower | | Square Tower | |
| | Compressive Load | Tensile Load | Compressive Load | Tensile Load | Compressive Load | Tensile Load |
| Lower | 6268 | 4307 | 4969 | 3645 | 4651 | 2912 |
| Upper | 6767 | 4478 | 5463 | 2312 | 5111 | 2675 |
| Upper Member | | | | | | |
| Lower | 1320 | 4801 | 1037 | 5418 | 669 | 4410 |
| Upper | 631 | 4064 | 825 | 5729 | 276 | 4150 |

Table 3 Maximum Force in the Leg Member

| SI No. | Maximum Force in the Leg Member (Kg) | | | | | |
|--------|--------------------------------------|---------|------------------|---------|--------------|---------|
| | Guyed Mast | | Triangular Tower | | Square Tower | |
| | Compressive | Tensile | Compressive | Tensile | Compressive | Tensile |
| 0 | 3981 | 1160 | - | - | - | - |
| 1 | 2492 | 977 | 31175 | 28247 | 22945 | 20716 |
| 2 | 2661 | 1292 | 28469 | 25907 | 22033 | 20028 |
| 3 | 2839 | 1610 | 24726 | 22324 | 20560 | 18698 |
| 4 | 3013 | 1927 | 21430 | 19246 | 18306 | 16723 |
| 5 | 3188 | 2244 | 18355 | 16182 | 16536 | 15028 |
| 6 | 3362 | 2560 | 13826 | 11874 | 14242 | 12936 |
| 7 | 3535 | 2876 | - | -- | 12892 | 11542 |
| 8 | 3708 | 3191 | - | - | 10604 | 9490 |
| 9 | 3884 | 3503 | - | - | - | - |
| 10 | 4608 | 3308 | - | - | - | - |
| 11 | 5335 | 3055 | - | - | - | - |
| 12 | 6063 | 2799 | - | - | - | - |
| 13 | 6792 | 2674 | - | - | - | - |
| 14 | 7522 | 3924 | - | - | - | - |
| 15 | 8255 | 4172 | - | - | - | - |
| 16 | 8990 | 4916 | - | - | - | - |
| 17 | 9736 | 5655 | - | - | - | - |
| 18 | 10463 | 6381 | - | - | - | - |
| 19 | 11302 | 7148 | - | - | - | - |
| 20 | 8498 | 12350 | 9999 | 8343 | 7950 | 5454 |
| 21 | 9013 | 1178 | - | - | - | - |
| 22 | 7853 | 8864 | 7455 | 6799 | 6755 | 6231 |
| 23 | 6556 | 7116 | 6206 | 4982 | 5509 | 4979 |
| 24 | 6638 | 5412 | 6935 | 4606 | 5090 | 3348 |
| 25 | 4008 | 3359 | 4660 | 2684 | 3322 | 2628 |
| 26 | 5256 | 4955 | 4641 | 3 537 | 3553 | 3459 |

Table 4 Deflection of Towers

| Deflection of Towers | | | |
|----------------------|-------------------|-----------------------|-----------------|
| Ht. (m) | Square Tower (mm) | Triangular Tower (mm) | Guyed Mast (mm) |
| 0 | 0 | 0 | 0 |
| 18.9 | 85 | 71 | 8 |
| 20.2 | 98 | 90 | 14.5 |
| 24.1 | 142 | 129 | 60 |
| 25.4 | 157 | 142 | 76 |

3. DESIGN OF TOWERS

The tower is designed using limit load concept by utilizing probabilistic method of approach and hence summed in the Table 5 and 6.

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Table 5 Design of Leg Member

| Design of the Leg Member | | | | | | | | | |
|--------------------------|----------------|-----------------------|--------|------------------|-----------------------|--------|----------------|-----------------------|--------|
| S. No. | Guyed mast | | | Triangular Tower | | | Square Tower | | |
| | Angle Section | Effective Length (cm) | F.O.S. | Angle Section | Effective Length (cm) | F.O.S. | Angle Section | Effective Length (cm) | F.O.S. |
| 0 | (ISA 65X65X05) | 87 | 3.4 | | | | | | |
| 1 | (ISA 65X65X05) | 99 | 5.1 | (ISA100X100X08) | 129 | 1.1 | (ISA 90X90X08) | 110 | 1.3 |
| 2 | (ISA 65X65X05) | 99 | 5.1 | (ISA100X100X08) | 127 | 1.2 | (ISA 90X90X08) | 155 | 1.2 |
| 3 | (ISA 65X65X05) | 99 | 4.5 | (ISA 90X90X08) | 107 | 1.3 | (ISA 90X90X08) | 140 | 1.4 |
| 4 | (ISA 65X65X05) | 99 | 4.3 | (ISA 90X90X08) | 130 | 1.4 | (ISA 90X90X06) | 125 | 1.2 |
| 5 | (ISA 65X65X05) | 99 | 4.1 | (ISA 90X90X06) | 110 | 1.3 | (ISA 90X90X06) | 135 | 1.3 |
| 6 | (ISA 65X65X05) | 99 | 3.8 | (ISA 75X75X06) | 105 | 1.3 | (ISA75X75X06) | 110 | 1.3 |
| 7 | (ISA 65X65X05) | 99 | 3.6 | - | - | - | (ISA75X75X06) | 95 | 1.5 |
| 8 | (ISA 65X65X05) | 99 | 3.5 | - | - | - | (ISA75X75X06) | 160 | 1.3 |
| 9 | (ISA 65X65X05) | 99 | 3.3 | - | - | - | - | - | - |
| 10 | (ISA 65X65X05) | 99 | 2.8 | - | - | - | - | - | - |
| 11 | (ISA 65X65X05) | 99 | 2.4 | - | - | - | - | - | - |
| 12 | (ISA 65X65X05) | 99 | 2.1 | - | - | - | - | - | - |
| 13 | (ISA 65X65X05) | 99 | 1.9 | - | - | - | - | - | - |
| 14 | (ISA 65X65X05) | 99 | 1.7 | - | - | - | - | - | - |
| 15 | (ISA 65X65X05) | 99 | 1.6 | - | - | - | - | - | - |
| 16 | (ISA 65X65X05) | 99 | 1.4 | - | - | - | - | - | - |
| 17 | (ISA 65X65X05) | 99 | 1.3 | - | - | - | - | - | - |
| 18 | (ISA 65X65X05) | 99 | 6.3 | - | - | - | - | - | - |
| 19 | (ISA 65X65X05) | 99 | 1.1 | - | - | - | - | - | - |
| 20 | (ISA 65X65X05) | 130 | 1.3 | (ISA75X75X06) | 130 | 1.7 | (ISA 65X65X05) | 130 | 1.3 |
| 21 | (ISA 65X65X05) | 97 | 1.4 | - | - | - | - | - | - |
| 22 | (ISA 65X65X05) | 98 | 1.6 | (ISA 65X65X05) | 130 | 1.4 | (ISA 65X65X05) | 137 | 1.6 |
| 23 | (ISA 65X65X05) | 98 | 2 | (ISA 65X65X05) | 130 | 1.7 | (ISA 65X65X05) | 127 | 2 |
| 24 | (ISA 65X65X05) | 98 | 2 | (ISA 65X65X05) | 130 | 1.5 | (ISA 65X65X05) | 127 | 2.1 |
| 25 | (ISA 65X65X05) | 131 | 2.6 | (ISA 65X65X05) | 133 | 2.2 | (ISA 65X65X05) | 132 | 3.2 |
| 26 | (ISA 65X65X05) | 151 | 1.7 | (ISA 65X65X05) | 153 | 1.9 | (ISA 65X65X05) | 152 | 2.5 |

Table 6 Design of Cross Arm

| Panel | Design of Cross Arm | | | | | | | | |
|-------|---------------------|-----------------|---------|------------------|------------------|---------|---------------|------------------|--------|
| | Guyed Mast | | | Triangular Tower | | | Square Tower | | |
| | Angle Sect. | Effectiv Length | F.O. S. | Angle Sect. | Effective Length | F.O.S . | Angle Sect. | Effective Length | F.O.S. |
| | LOWER MEMBER | | | | | | | | |
| Lower | (ISA75X75X06) | 136 | 2.4 | (ISA75X75X06) | 164 | 2.6 | (ISA75X75X06) | 123 | 3.4 |
| | | | | (ISA65X65X05) | 120 | 4.7 | | | |
| Upper | (ISA75X75X06) | 136 | 2.2 | (ISA75X75X06) | 164 | 2.4 | (ISA75X75X06) | 123 | 3.1 |
| | | | | (ISA65X65X05) | 120 | 4.3 | | | |
| | UPPER MEMBER | | | | | | | | |
| Lower | (ISA50X50X04) | 143 | 1.4 | (ISA50X50X04) | 143 | 1 | (ISA50X50X04) | 130 | 1.5 |
| Upper | (ISA50X50X04) | 154 | 1.4 | (ISA50X50X04) | 128 | 1 | (ISA50X50X04) | 146 | 1.6 |

4. CONCLUSIONS

Least weight of the tower implies greatest economy in the transmission line costs. Our research work has guided us to the following conclusions:

- Configuration of towers has revealed that all the three towers are having the same height but different base width.
- Loading including reliability, security and safety conditions have been kept same for all the three towers.
- Wind loading is calculated for each tower and has lead to following results:

| Tower Type | Total Wind Load (Kg) |
|------------------|----------------------|
| Square Tower | 5571 |
| Triangular Tower | 5353 |
| Guyed Mast | 3708 |

- Analysis of Towers as a 3-D space structure with STAADPRO 2004 is showing Maximum Axial Compressive Force In Leg Member of the Lowest Panel (Panel one).

| Tower Type | Maximum Force (Kg) |
|------------------|--------------------|
| Square Tower | 22945 |
| Triangular Tower | 31175 |
| Guyed Mast | 11302 |

- Design has been done with super most thought of conserving every Kg of steel possible within the limitations of the specifications by developing excel programs After performing three iterations, the economic design of towers has lead to the following conclusion:

| Tower Type | Tower Self Weight (Kg) |
|------------------|------------------------|
| Square Tower | 2775 |
| Triangular Tower | 2519 |
| Guyed Mast | 1666 |

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Thus, using Triangular Base Self Supporting Tower will bring a saving of 9.23% in the weight of structural steel and using Square Base Guyed Mast will lead to saving of 39.96% in the structural steel (excluding guy ropes), which is directly the cost saving in each tower or the structural optimization of transmission line.

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